



| | | 2000cc Duratec 185bhp Injection | 2000cc Duratec 210bhp Injection | 2000cc Duratec 250bhp Injection | 2000cc Duratec 280bhp Injection |
|--|-----|------------------------------------|------------------------------------|------------------------------------|------------------------------------|
| 2000cc Duratec Base Engine | 1 | £ 1,950.00 | £ 1,950.00 | £ 1,950.00 | £ 1,950.00 |
| Delivery charge for engine from Ford | 1 | £ 75.00 | £ 75.00 | £ 75.00 | £ 75.00 |
| Ignition coil pack and leads | 1 | £ 150.00 | £ 150.00 | £ 150.00 | £ 150.00 |
| Water pump pulley | 1 | £ 16.00 | £ 16.00 | £ 16.00 | £ 16.00 |
| Water outlet | 1 | £ 54.00 | £ 54.00 | £ 54.00 | £ 54.00 |
| EGR blanking plate & gasket | 1 | £ 15.00 | £ 15.00 | £ 15.00 | £ 15.00 |
| Wet sump pan kit | 1 | £ 425.00 | £ 425.00 | £ 425.00 | £ 425.00 |
| (please add + £470.00 for dry sump kit upgrade) | | | | | |
| (please add + £39.00 for dry sump breather blanking plate) | | | | | |
| Spigot bearing | 1 | £ 15.00 | £ 15.00 | £ 15.00 | £ 15.00 |
| 45mm Direct to head throttle body set | 1 | £ 495.00 | £ 495.00 | | |
| 48mm Direct to head throttle body set | 1 | | | £ 495.00 | £ 495.00 |
| DTH throttle - match to cylinder head | 1 | | | | £ 125.00 |
| Throttle body mounting set | 1 | £ 12.00 | £ 12.00 | £ 12.00 | £ 12.00 |
| Ram pipe - 45mm x 90mm | 4 | £ 100.00 | £ 100.00 | | |
| Ram pipe - 48mm x 90mm | 4 | | | £ 120.00 | £ 120.00 |
| Throttle linkage inc bracket | 1 | £ 117.00 | £ 117.00 | £ 117.00 | £ 117.00 |
| Fuel rail (+add £10 for - 6 fittings) | 1 | £ 69.00 | £ 69.00 | £ 69.00 | £ 69.00 |
| Injector (Ford Blue) | 4 | £ 140.00 | £ 140.00 | | |
| Injector (Bosch Green) | 4 | | | £ 240.00 | £ 240.00 |
| Water rail | 1 | £ 220.00 | £ 220.00 | £ 220.00 | £ 220.00 |
| Water rail fitting kit | 1 | £ 7.95 | £ 7.95 | £ 7.95 | £ 7.95 |
| Thermostat housing kit | 1 | £ 75.00 | £ 75.00 | £ 75.00 | £ 75.00 |
| 82o thermotat upgrade | 1 | £ 50.00 | £ 50.00 | £ 50.00 | £ 50.00 |
| Oil filter housing kit | 1 | £ 85.00 | £ 85.00 | £ 85.00 | £ 85.00 |
| Oil filter | 1 | £ 7.00 | £ 7.00 | £ 7.00 | £ 7.00 |
| Idler pulley kit inc pulley | 1 | £ 95.00 | £ 95.00 | £ 95.00 | £ 95.00 |
| RLD210M Camshaft kit standard fronts | 1 | | £ 425.00 | | |
| Heavy duty valve spring and retainer set | 1 | | £ 215.00 | | |
| RLD250M Camshaft kit inc verniers | 1 | | | £ 495.00 | |
| Heavy duty valve spring and retainer set | 1 | | | £ 215.00 | |
| RLD270M Camshaft kit inc verniers | 1 | | | | £ 495.00 |
| Heavy duty valve spring and retainer set | 1 | | | | £ 215.00 |
| Forged pistons | set | | | £ 475.00 | £ 475.00 |
| H Beam connecting rod - Arrow | set | | | £ 800.00 | £ 800.00 |

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|---|---|---|-----------------|---|-----------------|--------|-----------------|----------|-----------------|
| VP connecting rod veering set - heavy duty | 1 | | | £ | | 95.00 | £ | 95.00 | |
| Raceline modified cylinder head - hand port | 1 | | | £ | | 600.00 | | | |
| Modified cylinder head - CNC | 1 | | | | | | £ | 1,450.00 | |
| Labour to strip engine and rebuild to spec | 1 | £ | 595.00 | £ | 795.00 | £ | 1,500.00 | £ | 1,500.00 |
| Sundries inc gaskets, seals etc | 1 | £ | 50.00 | £ | 100.00 | £ | 150.00 | £ | 150.00 |
| TOTAL (excluding VAT) | | £ | 4,817.95 | £ | 5,707.95 | £ | 8,622.95 | £ | 9,597.95 |
| COMPLTE ENGINE PRICE (excluding VAT) | | £ | 4,675.00 | £ | 5,525.00 | £ | 8,295.00 | £ | 9,225.00 |
| Air temperature sender | 1 | £ | 19.00 | £ | 19.00 | £ | 19.00 | £ | 19.00 |
| Water temperatuere sender | 1 | £ | 19.00 | £ | 19.00 | £ | 19.00 | £ | 19.00 |
| Throttle potentiometer | 1 | £ | 49.00 | £ | 49.00 | £ | 49.00 | £ | 49.00 |
| ECU module | 1 | £ | 525.00 | £ | 525.00 | £ | 525.00 | £ | 525.00 |
| Wiring loom | 1 | £ | 275.00 | £ | 275.00 | £ | 275.00 | £ | 275.00 |
| Lambda sensor | 1 | £ | 69.00 | £ | 69.00 | £ | 69.00 | £ | 69.00 |
| Fuel pressure regulator | 1 | £ | 79.00 | £ | 79.00 | £ | 79.00 | £ | 79.00 |
| Options | | | | | | | | | |
| Raceline Cam Cover + filler cap | 1 | £ | 295.00 | £ | 295.00 | £ | 295.00 | £ | 295.00 |
| Cam cover - black crinkle finish | 1 | £ | 65.00 | £ | 65.00 | £ | 65.00 | £ | 65.00 |
| Air filter | 1 | £ | 93.00 | £ | 93.00 | £ | 93.00 | £ | 93.00 |
| Flywheel 8 1/2 - Lightweight - Std/Compact | 1 | £ | 260.00 | £ | 260.00 | £ | 260.00 | £ | 260.00 |
| Heavy duty flywheel bolt set | 1 | £ | 42.50 | £ | 42.50 | £ | 42.50 | £ | 42.50 |
| Clutch AP 8 1/2 - heavy duty | 1 | £ | 210.00 | £ | 210.00 | £ | 210.00 | £ | 210.00 |
| Clutch cover bolt set | 1 | £ | 9.00 | £ | 9.00 | £ | 9.00 | £ | 9.00 |
| Starter motor - std | 1 | £ | 189.00 | £ | 189.00 | £ | 189.00 | £ | 189.00 |
| Alternator | 1 | £ | 175.00 | £ | 175.00 | £ | 175.00 | £ | 175.00 |
| Alternator mounting kit | 1 | £ | 135.00 | £ | 135.00 | £ | 135.00 | £ | 135.00 |
| Alternator pulley | 1 | £ | 25.00 | £ | 25.00 | £ | 25.00 | £ | 25.00 |
| Alternator belt | 1 | £ | 19.00 | £ | 19.00 | £ | 19.00 | £ | 19.00 |

Hot running and dyno running options available at additional cost

All prices exclude vat

Caterham/Westfield/Escort exhausts, mounts and water hose kits availble - please see website for details

Bell housing and clutch slave cylinder options also availble - please see website for details

For upgrade costs from one specification to the another, please contact us for bespoke quotation