

RACELINE**ZETEC-R Focus****FORD FOCUS ZETEC 2000cc ENGINE**

Injected Engine Specs - BLACK
 Carburettor Engine Specs - RED

2000cc Zetec 160bhp Carb 2000cc Zetec 190bhp Carb 2000cc Zetec 230bhp Carb 2000cc Zetec 170bhp Injec 2000cc Zetec 200bhp Injec 2000cc Zetec 250bhp Injec

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2000cc Ford Zetec FOCUS Engine - New (1800cc Ford Zetec Focus engines also available)	1	£ 795.00	£ 795.00	£ 795.00	£ 795.00	£ 795.00	£ 795.00
Crankshaft trigger housing - manual	1	£ 17.50	£ 17.50	£ 17.50	£ 17.50	£ 17.50	£ 17.50
Flywheel - standard Focus (for lightweight flywheel option see below)	1	£ 135.00	£ 135.00	£ 135.00	£ 135.00	£ 135.00	£ 135.00
Clutch - standard Focus	1	£ 85.00	£ 85.00		£ 85.00	£ 85.00	
Clutch - heavy duty - organic (cerematallic also available)	1			£ 395.00			£ 395.00
Inlet manifold gasket	1	£ 30.00	£ 30.00		£ 30.00	£ 30.00	
Inlet manifold - standard Raceline	1	£ 125.00	£ 125.00		£ 125.00	£ 125.00	
Inlet manifold - straight Omex (inc o-rings)	1			£ 149.00			£ 149.00
Inlet manifold - match to cylinder head	1		£ 100.00	£ 150.00		£ 100.00	£ 150.00
Inlet manifold fitting kit	1	£ 6.00	£ 6.00	£ 6.00	£ 6.00	£ 6.00	£ 6.00
Block to bellhousing dowels	2	£ 3.50	£ 3.50	£ 3.50	£ 3.50	£ 3.50	£ 3.50
Raceline water rail	1	£ 189.00	£ 189.00	£ 189.00	£ 189.00	£ 189.00	£ 189.00
Raceline water rail fitting kit	1	£ 5.95	£ 5.95	£ 5.95	£ 5.95	£ 5.95	£ 5.95
Thermostat housing kit	1	£ 85.00	£ 85.00	£ 85.00	£ 85.00	£ 85.00	£ 85.00
Water rail 'Focus' mounting strap	1	£ 15.00	£ 15.00	£ 15.00	£ 15.00	£ 15.00	£ 15.00
Blanking plug - heater - water rail (if running heater please add £1.55 for 90 degree elbow)	1	£ 1.95	£ 1.95	£ 1.95	£ 1.95	£ 1.95	£ 1.95
Tensioner upgrade	1			£ 75.00			£ 75.00
Idler pulley kit	1	£ 75.00	£ 75.00	£ 75.00	£ 75.00	£ 75.00	£ 75.00
Spigot bearing	1	£ 15.00	£ 15.00	£ 15.00	£ 15.00	£ 15.00	£ 15.00
Wet sump pan kit	1	£ 425.00	£ 425.00	£ 425.00	£ 425.00	£ 425.00	£ 425.00
Focus windage tray kit (Classic Ford applications less £85.00 - RetroFord wet sump) (+£695.00 for dry sump)	1	£ 25.00	£ 25.00	£ 25.00	£ 25.00	£ 25.00	£ 25.00
Sump gasket	1	£ 19.00	£ 19.00	£ 19.00	£ 19.00	£ 19.00	£ 19.00
Dipstick	1	£ 17.00	£ 17.00	£ 17.00	£ 17.00	£ 17.00	£ 17.00
Dipstick tube	1	£ 18.95	£ 18.95	£ 18.95	£ 18.95	£ 18.95	£ 18.95
Oil filter	1	£ 6.00	£ 6.00	£ 6.00	£ 6.00	£ 6.00	£ 6.00
Heavy Duty Oil Pump (Steel Gears)	1			£ 295.00			£ 295.00
Heavy Duty Connecting Rod Bolt Set	1		£ 85.00			£ 85.00	
Raceline modified cylinder head - fast road	1		£ 650.00			£ 650.00	
Camshaft RL200M	1		£ 425.00			£ 425.00	
Cylinder head - shim to suit new camshafts	1		£ 125.00			£ 125.00	
Raceline modified cylinder head - 250 CNC upgrade to Phase 3 spec. Includes oversize inlet seats, std guides	1			£ 1,195.00			£ 1,195.00
Assemble and set tappets	1			£ 150.00			£ 150.00

85mm forged piston set - 19mm pin / 12.5CR	1			£	600.00			£	600.00
Bore cylinder block to suit 85mm forged pistons	1			£	145.00			£	145.00
Steel connecting rod set	1			£	700.00			£	700.00
std big end 141.9 ctrs, 19mm pin									
Valve Set - 34.5 / 29.5mm	1			£	280.00			£	280.00
Collet Set - single groove	1			£	40.00			£	40.00
Heavy duty spring set -27mm	1			£	280.00			£	280.00
30mm cam follower set - solid	1			£	280.00			£	280.00
Top hat shim set 7mm	1			£	50.00			£	50.00
Camshaft RL250M	1			£	450.00			£	450.00
Cams UL39/40 12.5/12.0mm 30mm BCD									
Main bearing set	1			£	80.00			£	80.00
Big end bearing set	1			£	135.00			£	135.00
Ford cylinder head gasket	1		£	39.00	£	39.00		£	39.00
Ford cylinder head bolt (set)	1		£	59.50	£	59.50		£	59.50
Idler pulley kit (water pump drive)	1	£	75.00	£	75.00	£	75.00	£	75.00
Alternator mounting kit	1	£	135.00	£	135.00	£	135.00	£	135.00
Carb mounting kit (misab, grommets, cup washers etc)	1	£	35.00	£	35.00	£	35.00	£	35.00
Carb mounting studs and nyloc set	1	£	32.00	£	32.00	£	32.00	£	32.00
Weber 45 DCOE - Zetec spec	1	£	695.00	£	695.00				
Weber 48 DCOE - standard spec	1			£	795.00				
Injection mounting studs and nyloc set	1					£	32.00	£	32.00
45mm throttle body set	1					£	425.00	£	425.00
Ram pipe 45mmx90mm (40mm and 60mm length also available)	1					£	100.00	£	100.00
48mm throttle body set	1							£	450.00
Ram pipe 48mmx90mm	1							£	120.00
Fuel rail kit - push-on type (-6 also available)	1					£	54.00	£	54.00
Throttle linkage inc bracket	1					£	103.00	£	103.00
Injector - green Bosch (set)	1							£	260.00
Throttle linkage inc bracket	1					£	103.00	£	103.00
Fuel pressure regulator (-6 also available)	1					£	65.00	£	65.00
Air temperature sender	1					£	19.00	£	19.00
Water temperatuere sender	1					£	19.00	£	19.00
Lambda probe	1					£	69.00	£	69.00
Throttle potentiometer	1					£	49.00	£	49.00
ECU module	1					£	545.00	£	545.00
Wiring loom	1					£	275.00	£	275.00
Spark Plug - Denso ITV24 (set)	1			£	49.00			£	49.00
Sundries	1		£	50.00	£	50.00		£	50.00
Labour to build to spec	1	£	595.00	£	950.00	£	1,450.00	£	595.00
								£	975.00
								£	1,450.00
TOTAL (excluding VAT)		£	3,661.85	£	5,550.35	£	10,023.35	£	4,757.85
								£	6,671.35
								£	11,324.35
COMPLTE ENGINE PRICE (excluding VAT)		£	3,525.00	£	5,325.00	£	9,575.00	£	4,575.00
								£	6,375.00
								£	10,775.00

Options

Heavy duty valve spring and retainer set	1		£	210.00		£	210.00		£	210.00	
Alternator	1	£	165.00	£	165.00	£	165.00	£	165.00	£	165.00
Alternator pulley	1	£	19.00	£	19.00	£	19.00	£	19.00	£	19.00
Starter motor	1	£	175.00	£	175.00	£	175.00	£	175.00	£	175.00
Lightweight flywheel (exchange)	1	£	195.00	£	195.00	£	195.00	£	195.00	£	195.00